

Listing of the Claims:

Claims 1-12 (Canceled).

Claim 13 (New): A device for winding a card clothing (4) onto a roll (6) with a roll drive unit (7) and a braking device (5) acting on the card clothing (4) for generating a winding pretension in a region (12) of the card clothing (4) between roll (6) and braking device (5), a force measuring device (34) being provided which is configured to measure the force acting on a mounting point of the braking device (5), **characterized in** that the braking device (5) is arranged on a slide construction (28) which is movably arranged substantially in a direction longitudinal to the winding direction of the card clothing (4) against the force measuring device (34), the force measuring device (34) is supported on a stop means (33), and the force measuring device (34) is arranged between the slide construction (28) and the stop means (33), the force measuring device (34) being configured to measure, at least in a winding operation, the support force of the slide construction (28) on the stop means.

Claim 14 (New): The device according to claim 13, **characterized in** that the force measuring device comprises a strain-gage force transducer.

Claim 15 (New): The device according to claim 13, **characterized in** that the slide construction (28) comprises at least one ball bushing (31) guided on at least one cylindrical rod (32).

Claim 16 (New): The device according to claim 13, **characterized in** that the braking device (5) comprises brake shoes (231) acting on the card clothing (4), which comprise at least one brake lining of a ceramic material.

Claim 17 (New): The device according to claim 13, **characterized in** that a recording device is provided which at least in portions is configured to record the force curve measured by the force measuring device during the winding operation.

Claim 18 (New): The device according to claim 17, **characterized in** that the recording device is configured as a data logger which in being detachably mounted is configured to be read out at another place.

Claim 19 (New): The device according to claim 18, **characterized in** that the recording device is configured to record the winding speed during the winding operation.

Claim 20 (New): The device according to claim 1, **characterized in** that the braking device (5) comprises an open and/or closed-loop control unit by which the braking action can be adapted automatically to the winding pretension.

Claim 21 (New): The device according to claim 20, **characterized in** that the roll drive unit (7) is integrated into the open and/or closed-loop of the open and/or closed-loop control unit, and the roll drive unit (7) can be controlled automatically for adaptation to the predetermined winding pretension.

Claim 22 (New): The device according to claim 19, **characterized in** that the data logger is connected to a dynamo which at least during the winding operation is driven by a rotating part of the device and the data logger is configured to be fed with electric current.

Claim 23 (New): The device according to claim 14, **characterized in** that the slide construction (28) comprises at least one ball bushing (31) guided on at least one cylindrical rod (32).

Claim 24 (New): The device according to claim 14, **characterized in** that the braking device (5) comprises brake shoes (231) acting on the card clothing (4), which comprise at least one brake lining of a ceramic material.

Claim 25 (New): The device according to claim 15, **characterized in** that the braking device (5) comprises brake shoes (231) acting on the card clothing (4), which comprise at least one brake lining of a ceramic material.

Claim 26 (New): The device according to claim 14, **characterized in** that a recording device is provided which at least in portions is configured to record the force curve measured by the force measuring device during the winding operation.

Claim 27 (New): The device according to claim 15, **characterized in** that a recording device is provided which at least in portions is configured to record the force curve measured by the force measuring device during the winding operation.

Claim 28 (New): The device according to claim 16, **characterized in** that a recording device is provided which at least in portions is configured to record the force curve measured by the force measuring device during the winding operation.

Claim 29 (New): The device according to claim 18, **characterized in** that the braking device (5) comprises an open and/or closed-loop control unit by which the braking action can be adapted automatically to the winding pretension.

Claim 30 (New): The device according to claim 19, **characterized in** that the braking device (5) comprises an open and/or closed-loop control unit by which the braking action can be adapted automatically to the winding pretension.

Claim 31 (New): The device according to claim 20, **characterized in** that the data logger is connected to a dynamo which at least during the winding operation is driven by a rotating part of the device and the data logger is configured to be fed with electric current.

Claim 32 (New): The device according to claim 21, **characterized in** that the data logger is connected to a dynamo which at least during the winding operation is driven by a rotating part of the device and the data logger is configured to be fed with electric current.